
TYPE	Two component acid curing primer.
USE	As primer on chipboard and MDF.
SPECIAL PROPERTIES	Transparent primer with good filling properties and easy to sand. The product is ready for use or may be tinted by adding up to 15 % TEKNOCOAT 1633. Complies with the E1 requirement with regard to formaldehyde release.

TECHNICAL DATA

Delivery viscosity	Approx. 35 s DIN 6, 20 °C
Specific density	Approx. 1.20 kg/l
Solids, weight	Approx. 66 %
Total mass of solids	Approx. 750 g/l
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label. Store in a tightly closed container.
Application method	Spraying, curtain coating.
Drying method	Air, oven drying.

DIRECTIONS FOR USE

Application data	Mixing ratio:	10 parts Primer Approx. 1.5 part TEKNOCOAT Hardener 1399
	For spraying:	Approx. 2.5 part TEKNOSOLV 1181 or 1182 to visc. 25 s DIN 4, 20 °C
	For curtain coating:	Approx. ½ part TEKNOSOLV 1181 or 1182 to visc. 35 s DIN 4, 20 °C

Potlife: 24 hours when thinned to 25 s DIN 4, 20 °C

Drying	At RH 55 %	<u>20 °C</u>	<u>40 °C</u>	<u>60 °C</u>
	For sanding:	3 hours	45 min.	10 min.
	For stacking:	16 hours	60 min.	15 min.

Provided 150 g wet primer per m². After forced drying cooling to 30 °C is required prior to stacking.

Recommended amount to be applied	Max. 2 x 150 g wet primer per m ² .
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Cleaning	TEKNOSOLV 1181.
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HEALTH AND SAFETY	See Safety Data Sheet.
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ADDITIONAL INFORMATION	The primer should be stirred well prior to and after addition of hardener. Should not be applied or left to dry at temperatures below 18 °C. Should not be applied or left to dry at a relative humidity above 70 %.
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